## Lubricants info.

Idemitsu Kosan Co.,Ltd.





## DAPHNE CUT ED2P

High speed EDM OIL

Daphne Magplus ED2P is a high speed electric discharge machining oil formulated with highly refined paraffinic base oil and additives to improve electric discharge machining speed. In the field of electric discharge machining is economic efficiency, high efficiency from viewpoint of work environment, low odor, low viscosity and able to obtain good surface roughness. Daphne Magplus ED2P is the innovative that can meet the needs.

## Application

It is electric discharge machining oil, recommended for precision electric discharge machining process.

## **Typical Specifications**

| Density     |         |         | 0.7991 |
|-------------|---------|---------|--------|
| Color       | ASTM    |         | L 0.5  |
| Flash Point | P.M.    | ٥C      | 100    |
| Viscosity   | @ 40 °C | mm²/sec | 2.323  |