



บริษัท น้ำมันอพลโล (ไทย) จำกัด
APOLLO (THAILAND) CO., LTD.



DAPHNE MAGPLUS ST 25

1. Application

A water-insoluble cutting oil for exclusive use in deep hole boring such as BTA and gun drilling, suitable for stainless steel.

2. General

This oil is an active type of non-chlorinate cutting fluid. It is effective in ensuring long life of tools and imparting rust-resistant quality to machining products.

3. Typical Specifications

Density	@ 15 °C	g/cm ³	0.8383
Color	ASTM		L 2.0
Flash Point	(C.O.C.)	°C	178
Viscosity	@ 40 °C	mm ² /s	13.24
Copper Corrosion	100 °C x 1 Hr.		4 (4a)
Total Acid Number		mgKOH/g	0.71
Sulfur		wt%	0.96

- Based on available information, this product is not expected to produce adverse effects on health when used for the intended application and the recommendations provide in the Safety Data Sheet (SDS) are followed.
- SDS is available upon request through your sales contract office, or E-Mail : order@apollothai.com
- Due to continual product research and development, the information contained herein is subject to change without notification.

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